

MOTOR PERFORMANCE		Winding codes	SA	SB	SD	UD
		UNIT	WATER COOLING	WATER COOLING	WATER COOLING	WATER COOLING
<b>Tp</b>	Peak torque	Nm	608	608	608	608
<b>Ti</b>	Intermittent torque	Nm	491	491	491	497
<b>Tc</b>	Continuous torque	Nm	356	356	356	362
<b>Ts</b>	Standstill torque	Nm	285	285	285	289
<b>Ip</b>	Peak current	Arms	14.9	29.8	59.6	93.1
<b>Ii</b>	Intermittent current	Arms	10.9	21.8	43.5	69.4
<b>Ic</b>	Continuous current	Arms	6.88	13.8	27.5	43.9
<b>Is</b>	Standstill current	Arms	5.21	10.4	20.8	33.2
<b>ns</b>	Rated low speed	rpm	0.29	0.29	0.29	0.29
<b>nm</b>	Maximum speed without flux weakening	rpm	111	222	444	695
<b>nm,FW</b>	Maximum speed with flux weakening	rpm	321	490	784	943
<b>ton,p</b>	Maximum ON time for peak cycle	s	13	13	13	14
<b>ton,i</b>	Maximum ON time for intermittent cycle	s	2.9	2.9	2.9	2.9
<b>Pp</b>	Power dissipation @ Ip	W	10600	10600	10600	10400
<b>Pi</b>	Power dissipation @ Ii	W	7420	7420	7420	7560
<b>Pc</b>	Power dissipation @ Ic	W	2970	2970	2970	3020
<b>Td</b>	Max. detent torque (average to peak)	Nm	2.6	2.6	2.6	2.6

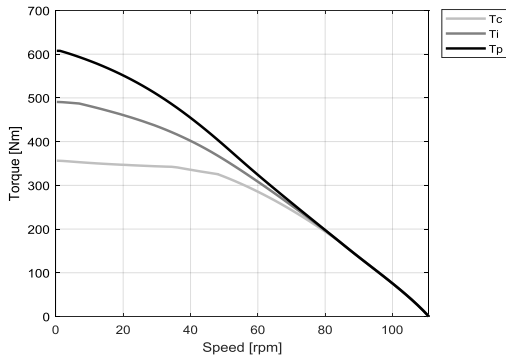
MOTOR SETTING		UNIT				
<b>Kt</b>	Torque constant	Nm/Arms	62.4	31.2	15.6	9.98
<b>Ku</b>	Back EMF constant (*)	Vrms/(rad/s)	35.8	17.9	8.95	5.73
<b>Km</b>	Motor constant	Nm/√W	9.38	9.38	9.38	9.48
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	29.5	7.38	1.84	0.740
<b>Ld/Lq</b>	Electrical inductance (*)	mH	310 / 270	77.6 / 67.4	19.4 / 16.9	7.94 / 6.86
<b>Isc</b>	Maximum short-circuit current	Arms	6.06	12.1	24.2	37.9
<b>nb</b>	Base speed	rpm	48.1	167	393	671
<b>nb,i</b>	Base speed at intermittent duty cycle	rpm	6.90	124	332	573
<b>nb,p</b>	Base speed at peak duty cycle	rpm	1.24	89.6	232	388
<b>nn</b>	Rated speed	rpm	32.8	145	361	536
<b>Tn</b>	Rated torque	Nm	343	251	164	125
<b>In</b>	Rated current	Arms	6.84	9.37	12.0	14.7
<b>rth</b>	Thermal time constant	s	94.1	94.1	94.1	94.6
<b>Rth</b>	Thermal resistance	K/W	0.0350	0.0350	0.0350	0.0343
<b>2p</b>	Number of poles	-	44	44	44	44
<b>J</b>	Rotor inertia	kg·m²	0.0567	0.0567	0.0567	0.0567
<b>mr</b>	Rotor mass	kg	4.96	4.96	4.96	4.96
<b>ms</b>	Stator mass	kg	22.2	22.2	22.2	22.3

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600	600	600
<b>Di</b>	Intermittent duty cycle	%	40	40	40	40
<b>Dp</b>	Peak duty cycle	%	5.0	5.0	5.0	5.0
<b>Sr</b>	Rotor exchange surface	m²	0.110	0.110	0.110	0.110
<b>θamb</b>	Ambient temperature	°C	20	20	20	20
<b>θmax</b>	Maximum coil temperature	°C	130	130	130	130
<b>θw</b>	Inlet water temperature	°C	20	20	20	20
<b>Δθw</b>	Water temperature difference for Pc	K	5.0	5.0	5.0	5.0
<b>qw</b>	Minimum water flow for Δθw	l/min	9.3	9.3	9.3	9.4
<b>Δpw</b>	Max. pressure drop at qw	bar	0.4	0.4	0.4	0.4

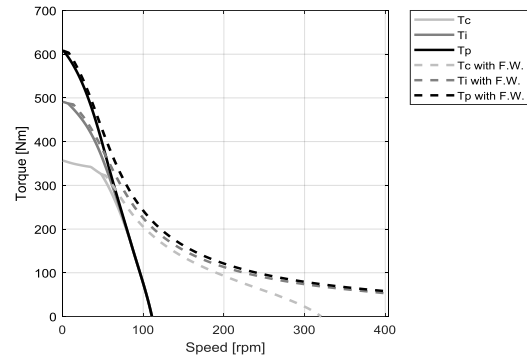
**Notes:** (\*) terminal to terminal.  
Hypotheses and tolerances are in ETEL Integration Manual.  
Please refer to ETEL Integration Manual for the mass of the optional cooling jacket and the possible additional pressure drop.

**Caution:** Any use of the motor beyond speed/torque limit could lead to hazardous voltage and serious injuries. Customer is responsible for setting safeties/limitations that will keep the motor in its safe operating area. ETEL cannot be held responsible if the motor is used in an improper way.

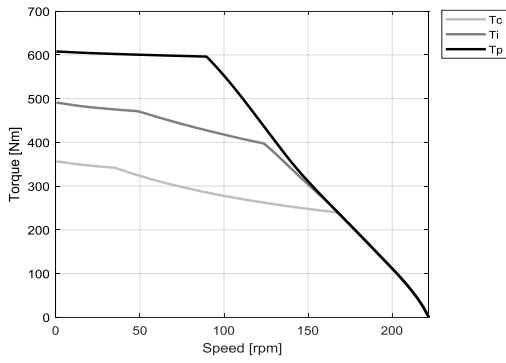
**SA - WATER COOLING**



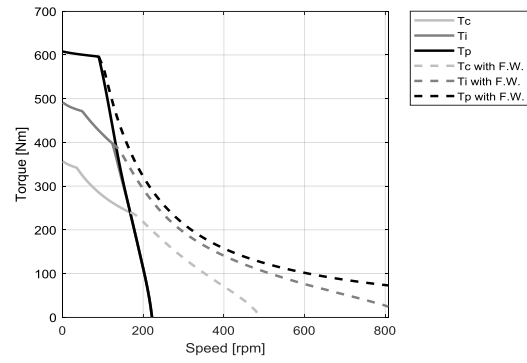
**SA - WATER COOLING**



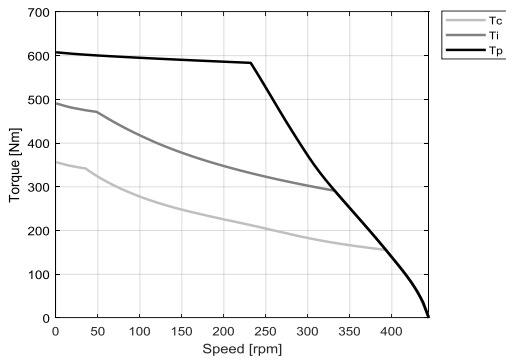
**SB - WATER COOLING**



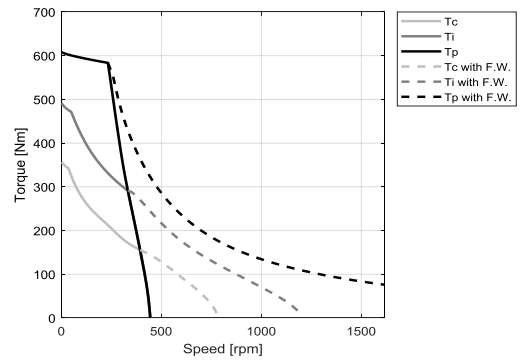
**SB - WATER COOLING**



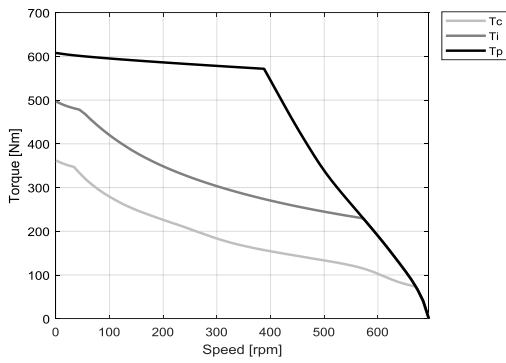
**SD - WATER COOLING**



**SD - WATER COOLING**



**UD - WATER COOLING**



**UD - WATER COOLING**

